

Handling and Safety Instruction

USA

## **ATI Warranty Service Policy & Procedure**

### **ATI 2 year limited warranty on imported goods**

American Tactical Imports provides warranty services, parts and repairs for our imported products. If you believe your ATI imported product or ATI brand products needs service or replacement, please contact 1-800-290-0065 or email [techservice@americantactical.us](mailto:techservice@americantactical.us). One of our representatives will assist you and provide all instructions.

If you are contacting ATI for service of a firearm please have your serial number available. All returns for service or repair require a **Return Authorization (RA)** number to be issued by an ATI representative. **No returns for service will be accepted without an ATI issued RA number written clearly on the outside of the package.** Any items received without an ATI issued RA will be returned to the sender without action.

Service time frame may vary due to service cue and availability of parts from foreign manufacturers. It is the responsibility of the consumer to ship any firearms or products to ATI for service. All firearms must be registered by mail in registration form or online registration before an ATI representative can issue a return authorization number.

If an item received is outside of warranty coverage, an ATI representative will contact you before further action is taken.

The warranties covered by ATI are implemented and monitored by the foreign manufacturers of all ATI imported products. ATI reserves the right to deny or decline any warranty services or products what do not meet the warranties implemented by our manufacturers.

If you are returning a rifle or shotgun for services, you may ship to ATI via US Postal Service or any parcel delivery service directly to ATI.

If you are returning a pistol, it is the responsibility of the owner to contact a local FFL to ship to ATI. All warranty service information must be provided by the FFL who is shipping the pistol.

All firearms returned to ATI for service can only be shipped back to the original senders address. Change of return shipping address once received is not authorized. Pistols can only be shipped to and from FFL locations.

If you have any questions or concerns regarding ATI's warranty policy or services please contact us at 1-800-290-0065 or email at [customerservice@americantactical.us](mailto:customerservice@americantactical.us).

Personal Datas:

**1. Owner**

First Name: \_\_\_\_\_  
Name: \_\_\_\_\_  
Street \_\_\_\_\_  
P.O. Box: \_\_\_\_\_ Town: \_\_\_\_\_  
Birthday: \_\_\_\_\_  
Place of birth: \_\_\_\_\_  
Date of gun ownership: \_\_\_\_\_

Personal Datas:

**2. Owner**

First Name: \_\_\_\_\_  
Name: \_\_\_\_\_  
Street \_\_\_\_\_  
P.O. Box: \_\_\_\_\_ Town: \_\_\_\_\_  
Birthday: \_\_\_\_\_  
Place of birth: \_\_\_\_\_  
Date of gun owner ship: \_\_\_\_\_

**Purchase Informationen**

Date of purchase: \_\_\_\_\_  
Buying by:  
Name: \_\_\_\_\_  
Adress: \_\_\_\_\_  
P.O. Box /Town: \_\_\_\_\_  
Phone: \_\_\_\_\_  
E-Mail: \_\_\_\_\_

Serial number of the Weapon: \_\_\_\_\_  
Model number of the Weapon: \_\_\_\_\_  
Kind of Weapon: \_\_\_\_\_

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**GSG-9<sup>22</sup>**

## **D-01: Product Description / Main features**

Dear valued customer,

The GSG-9<sup>22</sup> pistol has been constructed according to updated knowledge of modern gun manufacturing for caliber .22 long rifle HV ammunition.

Because of the velocity variations of caliber .22 ammunition we decided to adjust the GSG-9<sup>22</sup> to the high quality standard-ammunition as well as HV-ammunition.

It works with spring-blowback-system with semi-automatic reloading.

The firing pin safety, the hammer safety lock and the grip safety are manual safeties to ensure a secure carrying of the gun and to allow a quick shooting.

The Model GSG-9<sup>22</sup> is exclusively available with Single Action and with the manual safeties.

We wish you much pleasure with our product.

[info@germansportguns.de](mailto:info@germansportguns.de)

[www.gsg-guns.com](http://www.gsg-guns.com)



**GSG-9<sup>22</sup>**

## **D-01.1: General instructions / Safety regulations**

- Never use the gun under the influence of drugs or alcohol, while ill or suffering other such difficulties. These conditions can impair your powers of judgment and reflexes.
- Always think of the gun as being loaded and with the safety off until you have established that it is unloaded.
- Always keep the muzzle of the gun in a safe direction when handling. A safe direction is towards an area where there are no people, other life forms or property that is not a recognized target.
- Never point the gun at doors, panes of glass, walls, concrete, stone or flat surfaces (water included). A bullet can penetrate such surfaces or be ricocheted in an unsafe direction.
- Never aim at yourself or other life forms.
- Never rely on safety mechanisms alone. Safety mechanisms are not a substitute for careful, correct and secure handling of the gun.
- Always treat your gun as if the safety mechanisms were not functioning.  
The best safety precaution is a correct, well-trained and safe handling of the gun.
- Never shoot with a gun which has been penetrated by water, sand, dirt or other foreign bodies.
- Never let a loaded gun out of your hand.
- Always unload the gun immediately after firing, before putting the gun away, putting into a holster or handing to another authorized person.
- Never give the gun to a person who has not thoroughly familiarized himself or herself with the safety instructions and handling of the gun, by reading the corresponding instructions.
- Never leave the gun lying unattended and protect the gun from unauthorized access.
- Never store the gun loaded, but rather remove the magazine and ensure that no cartridge is left in the chamber of the barrel.
- Always keep the gun and the ammunition separate from one another, and ensure that neither is obtained by unauthorized persons or children.
- The shooter and other people in the area must wear ear protection and protective eye glasses.

## D-01.2: Technical Data

	<b>GSG 9<sup>22</sup></b>	<b>GSG 9<sup>22</sup> SF</b>
Caliber	.22 Long Rifle HV	.22 Long Rifle HV
Overall length	178 mm	280 mm
Overall height	139 mm	139 mm
Overall width	36,5 mm	36,5 mm
Barrel length	87 mm	87 mm
Rifling length	406 mm	406 mm
Numbers of grooves	6	6
Sight length	126 mm	126 mm
Weighth incl. empty magazine	895 g	990 g
Trigger pullweight	SA 1,9 - 2,5 kg	SA 1,9 - 2,5 kg
	SA 18,6 - 24,5 N	SA 18,6 - 24,5 N
Magazine capacity	10 rounds	10 rounds

### Included are:

- 1 Pistol
- 1 Magazine
- 1 Handbook with instruction manual  
and safety regulations
- 1 Case
- 2 Substitute front sights
- 1 Allen Key
- 1 Open End Wrench
- 1 Screwdriver

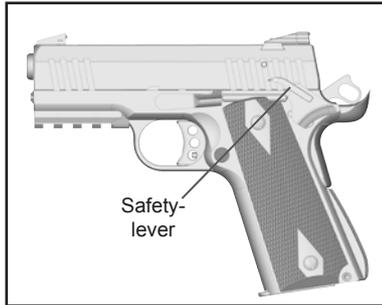


**GSG-9<sup>22</sup>**



## **D-02: Safety mechanism**

### **D-02.1 unlock the pistol**



**Fig. 1: safety is active**



**Fig. 2: safety is deactivated,  
Pistol is cocked and ready for firing**



**Fig. 3: Grip safety**

Push the safety lever downwards as far as possible (Figure 2)

The grip safety (Figure 3) is behind the receiver and blocks the trigger.

Firing is only possible if the grip safety will be pushed by hand and a magazine is inserted

Now the hammer can release.

**(The safety can only be activated, when the hammer is in a cocked position.)**

### **D-02.2: Disconnecter**

The disconnecter is a passive safety which locks and unlocks automatically while the slide moves. The disconnecter releases the sear when slide is moving and avoids firing before the pistol is ready for safe firing.

### **D-02.3: Firing pin safety**

The firing pin safety is a passive safety which keeps the firing pin in its position until the trigger is pulled. Hereby the firing pin will be prevented from moving. Furthermore, this safety avoids an unintended shot, for example if the pistol is dropped.

## **D-03: Transporting the gun**

- Always transport the pistol unloaded, decocked and locked.
- Never carry the pistol if it is cocked and a round is in the chamber.
- Always ensure that the direction of the muzzle will be under your control in case of fall or slip.
- Always transport the pistol and the ammunition separate from one another.
- Make sure to observe the regional and national laws regarding the transport of guns.

## **D-04: Handling the pistol**

### **D-04.1: General**

The gun is generally delivered preserved with a thin, protective grease and oil coating.

### **D-04.2: Ammunition**

- For your gun, use only commercial grade ammunition in its original packaging that corresponds with the caliber of the gun. The correct caliber is imprinted on the gun.
- Never use reloaded, “refurbished”, hand-loaded or non standard ammunition of a different caliber.
- Never use dirty, wet, corroded, bent, damaged or oiled ammunition.
- Never leave the ammunition lying unattended.

#### *Information:*

The .22 ammunition spectrum ranges from very light loads for single loader guns to sport load, utility load and on through to high speed rounds. Unfortunately, however, it is not possible to adjust a semi-automatic gun to all loads. We have therefore decided to make an adjustment to the loads that have priority for use with the GSG-9<sup>22</sup>. These are the two big groups of Standard and High Velocity rounds.

## D-04.3: Loading the magazine

### *Procedure*

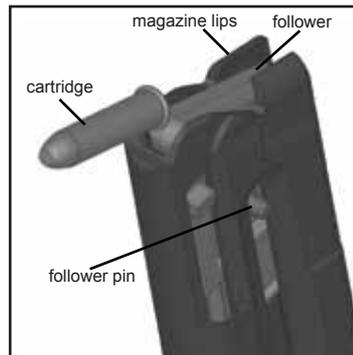
Put the cartridge on the follower, near the magazine lips. (figure 1)

Pull down the follower pin of the magazine.

Push the bullet to the back stop of the magazine.

Load only the quantity of rounds into the magazine, you want to fire. (max. 10 rounds)

**Quantity of rounds in the magazine can be checked by the magazine-slot.**



**Fig. 1: Loading the magazine**

## **D-04.4: Loading the gun (ready for firing)**

### *Notice*

Never load or reload the gun in a vehicle, a room or another small area (except a shooting range).

Before loading always wipe off excess grease and oil and check to see if there are any foreign objects/material in the barrel.

Always keep the muzzle of the gun pointed in a safe direction.

Do not put your finger on the trigger. Keep your finger outside the trigger guard.

Load the gun by inserting the magazine directly before firing.

Never pull the hammer back by hand but with the slide to cock it and to avoid an accidentall discharge.

Never rely just on safety mechanisms. Safety mechanisms are not a substitute for careful, correct and secure handling of the gun.

Never let a loaded gun out of your hand.

### *Procedure*

Point the gun in a safe direction.

Insert full magazine and ensure that it is fully engaged.

Pull the slide back until stop and allow it to slide forward.

The pistol is cocked and ready for firing with Single-Action-trigger.

## **D-04.5: Firing**

- Ensure that the target and surroundings allow shots to be fired without danger.
- Be certain when firing that your fingers, hands or other parts of the body are not in front of, above or beside the barrel muzzle or the ejector port.
- Never allow third parties to stand next to you where they could be hit by ejected cartridge cases.
- When shooting, always wear ear protection and protective eye glasses.
- Inform other people close to you about the need to wear ear protection and protective eye glasses.
- Interrupt shooting immediately and unload the gun if you suspect that a round is not inserted correctly, a case is jammed, a round may have blocked the barrel or a shot sounds or gives sensation that it may be “weak” or unusual.
- Never try to dislodge a blockage by firing another round.

## **D-04.6: Firing with a silencer**

- Unscrew the threaded cap with the open end wrench
- Screw on an adapter (accessory part) which connects the silencer with the pistol



## **D-04.7: Reloading during firing**

When the magazine is empty, the slide will be kept in an open position.

### *Information*

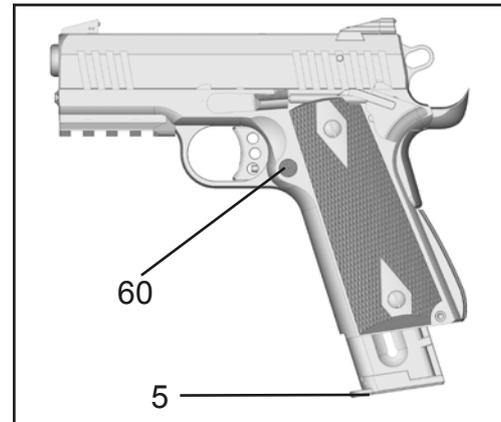
- Remove your finger from the trigger.
- Put one hand under the magazine.
- Push the magazine catch.
- Pull out the magazine by hand.
- Insert full magazine and ensure that it is fully engaged.
- Pull the slide stop downwards or pull back the slide until it stops.  
Then release allowing the slide to spring forward.
- The pistol is loaded again and ready to fire.

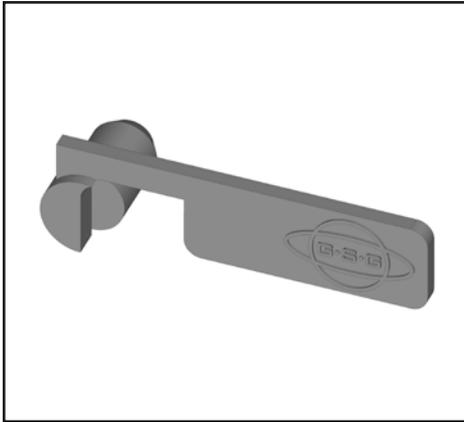
## **D-04.8: Unloading the pistol**

With magazine not empty and with a cartridge in the chamber

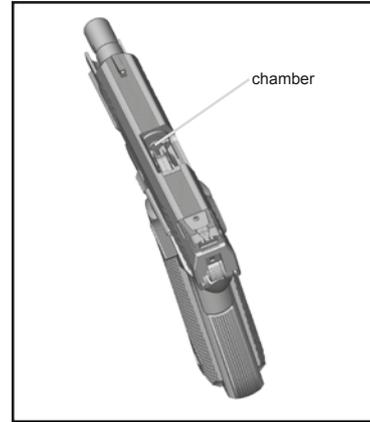
### *Procedure*

- Remove your finger from the trigger.
- Push the manual safety from the bottom up
- Keep the muzzle of the pistol in a safe direction
- Remove the empty magazine **(5)** by means of the magazine catch **(60)**.
- Unlock the safety with the safety lever.
- Pull back the slide until it stops. The cartridge will be ejected.
- Push the slide stop from the bottom up and push the safety lever upwards in order to keep the slide in the rear position.
- Check the pistol visually and manually to be sure it is unloaded.





**Empty chamber indicator**



**visual check of the chamber**

- Pull down the slide stop. The slide returns forward.
- Decock the hammer as follows: Hold the hammer back, then pull the trigger and bring the hammer to its decocked position.
- Empty the magazine
- You may now clean the pistol.

## **D-05: Setting the Sight**

### **D-05.1: Setting the Rear Sight**

#### **Sight Adjustment**

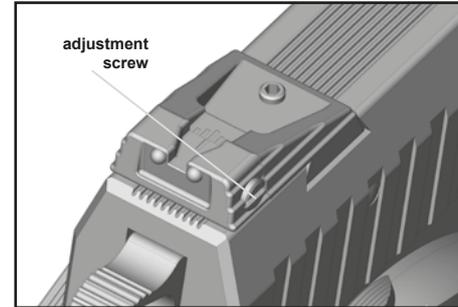
Setting target mechanism.

Sideways adjustment of target mechanism

Sight adjustment.

Left-Shot: Turn the adjustment screw clockwise,  
then the rear sight adjusts to the right.

Right-Shot: Turn the adjustment screw counterclockwise,  
then the rear sight adjusts to the left.



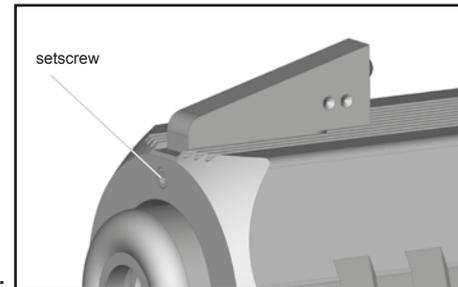
### **D-05.2: Height adjustment of the Front Sight**

Height adjustment of target mechanism

Changing the front sight to a lower or higher front  
sight meets a point of impact from approximately  
20 cm to a distance of 25 m.

Before you change the front sight, unscrew both setscrews.

Pull the complete front sight forwards and remove it upwards.



## **D-06: Maintenance of the pistol**

### *Procedure*

- Before disassembling, remove the magazine.
- Check before cleaning if the pistol is decocked and unloaded.
- Do not put your finger into the slide.
- Unload and decock the pistol (see 4.7 & 4.8).
- Make sure that the muzzle shows upwards and the backside of the receiver rests on the table.

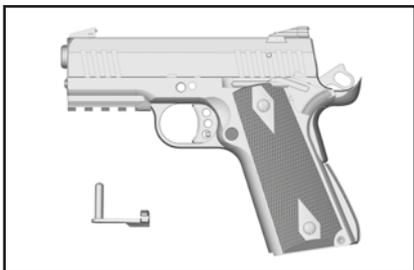
### ***Attention!***

*Recoil spring and recoil spring plug are under pressure. The slide spring is cocked. When removing the barrel bushing uncontrolled, the recoil spring and the recoil spring plug could spring from the pistol.*



### **D-06.1: Disassembling the pistol**

- Pull the slide backwards until the slide stop and the disassembling mark are on the same level. The slide must be kept manually in this position.
- Press the slide stop on the right side and remove from the left side. Push the barrel fixing pin from right to left to remove it (see fig. 2 page 21).
- Unscrew the screw with an allen key (fig. 3 page 21).
- Now the complete slide can be removed by sliding forward (fig. 4 page 21).



**Fig. 1: Slide stop removed**



**Fig. 2: Barrel fixing pin removed**



**Fig. 3: Before ending the Procedure D-06, please unscrew the screw on the right side of the pistol with the allen Key.**



**Fig. 4: Slide completely removed**

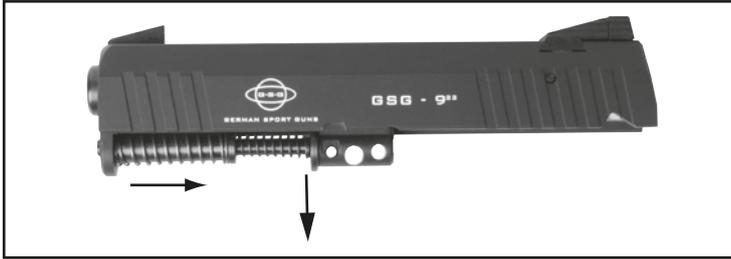


Fig. 1: Removal of recoil spring plug and recoil spring



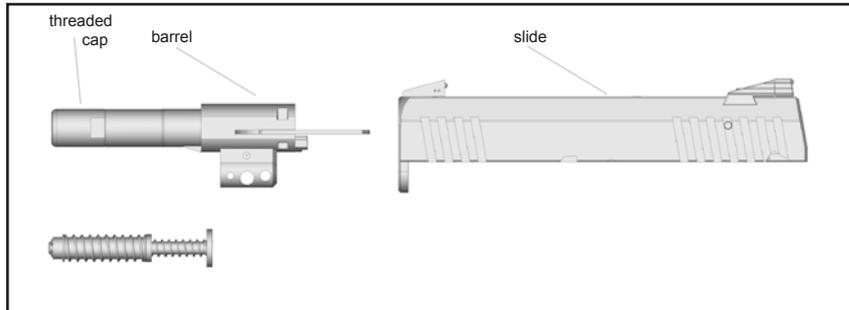
Fig. 2: Spring guide

## Removal of the Barrel block

- Pull back the slide about 2 cm
- Depress the recoil spring plug and give the barrel bushing a quarter counterclockwise rotation.
- When barrel bushing is turned, the recoil spring and the recoil spring plug are released.
- Make sure to hold the recoil spring and release it slowly, controlled by your hand.

## Insertion of the Barrel block

- Remove recoil spring plug from recoil spring.
- Lift the recoil spring guide and pull backwards out of the slide the barrel bushing and the recoil spring.
- Give a half counterclockwise rotation to the barrel bushing and remove it from the slide.



*Information:*

- This disassembling is sufficient for an efficient cleaning of the pistol after firing.

**In case of improper handling of the pistol, the warranty will expire.**

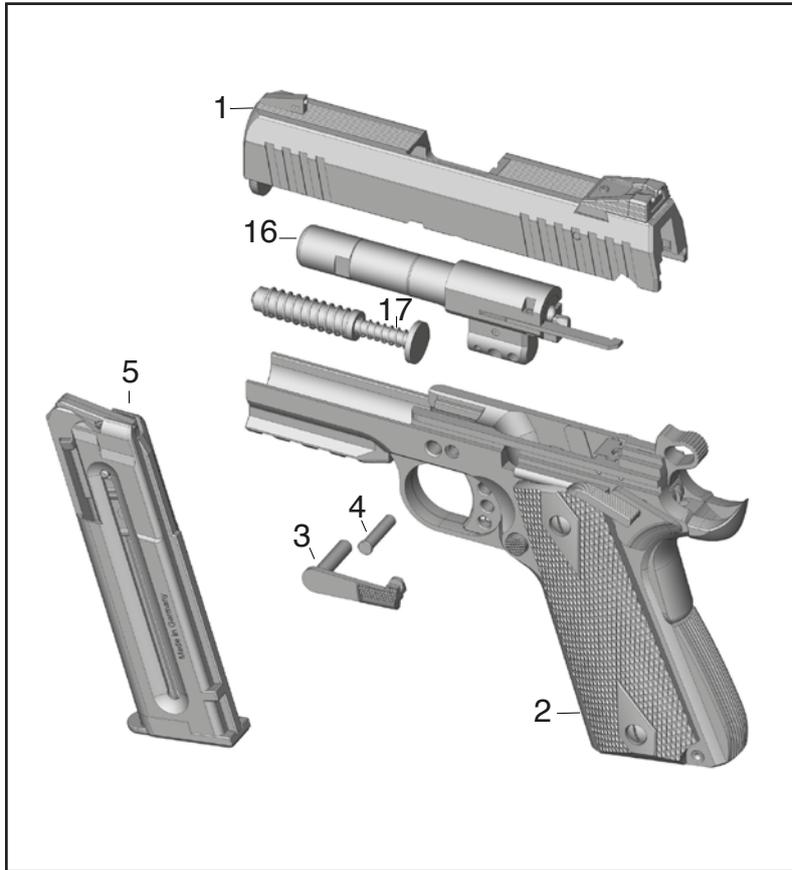
- A further disassembling of the pistol may only be made by GSG warranty service authorized personel.

## D-06.2: Cleaning the pistol

- Never clean the barrel from the muzzle side (in front)
- Do not use a steel brush. This will damage the surface of the barrel. Use only a suitable cleaning rod and brushes of the right caliber.
- Certain acetone solvents could damage the surface of the pistol.
- Before using any cleaner, please note the advice of the manufacturer.

### *Procedure*

- Lubricate the cleaning brush with gun oil and insert it into the barrel (16) via the chamber. Use the brush to carefully remove all powders, residues and dirt in the barrel and chamber.
- Wipe powder, powder residues and oil from the barrel bore and chamber with cleaning patches.
- Clean the outside surface with the cleaning cloth and gun oil.
- Remove dirt from metal rail in the receiver **(2)**, inside and outside the slide **(1)**, slide stop **(3)**, barrel bushing **(20)**, recoil spring plug **(19)**, recoil assembly **(17)** with a synthetic brush (no copper or metal). After that, wipe down with a cloth dampened with gun oil or gun grease.
- Lubricate the chamber and the barrelhole with gunoil and remove surplus gun grease.

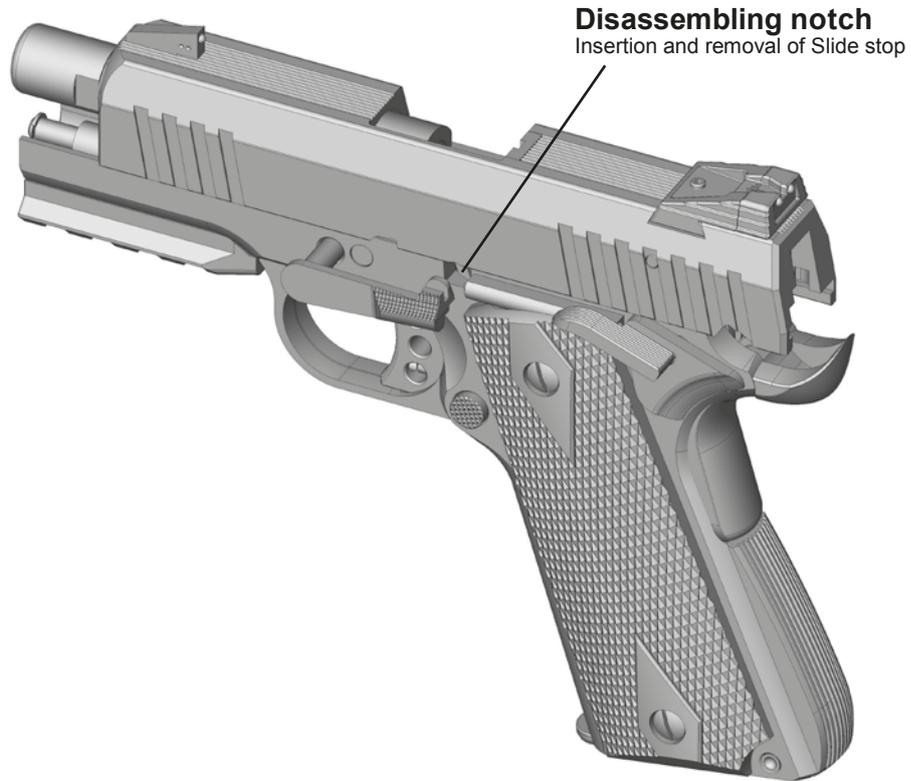


Assembly while cleaning process

## D-06.3: Assembling the pistol

### *Procedure*

1. Check the inside of the pistol and remove all foreign objects.
2. Turnover the slide and insert the barrel.
3. Pull the recoil spring and plug backwards.
4. Insert the recoil spring guide into the hole of the slide.
5. The recoil spring plug must exactly fit into the slide hole.
6. Insert the rear part of the recoil spring guide against the barrel.
7. Push the slide on the frame. The holes for the fixing pin and the slide stop must line up...
8. Insert the barrel fixing pin first. Then pull the slide to the slide stop assembly mark and insert the slide stop fully. Then replace screw on the right side of the pistol. **Take care not to over-tighten.**



## **D-06.4: Verification of functions**

### *Information*

- Verify the operation of parts with the assembled pistol, without ammunition.
- Verify after finishing repair work.
- Verify after every cleaning and assembling of the pistol.

### *Procedure*

#### **Check the power of the recoil spring and the cycle of the slide.**

- Pull back the slide until it stops and allow it to spring forward.
- Check if the slide springs forward and closes.

#### **Check trigger-way and trigger-break.**

- Pull the slide backwards until it stops with cocked hammer and trigger pulled with the magazine in place. Then release the slide by pushing down on the slide lock.
- Check if the hammer remains in cocked position (trigger is still pulled).

#### **Simple check of trigger function.**

- Release the trigger
- Check if the disconnector catches or if the hammer releases when pulling the trigger again.

#### **Check the slide stop**

- Insert an empty magazine and pull backwards the slide until it stops, then release.
- Check if the slide will be held in backward position.
- Remove the magazine.
- Apply the slide stop.
- Check if the slide stop is released and if the slide flies forward strongly. Decock the hammer.

## **D-06.5: Grip safety & Mag Safety**

- Test with empty mag locked in the gun and the gun is unloaded.
- With the thumb safety (safety lock) off.
- Cock the hammer, pull the trigger without squeezing the grip safety.
- The hammer should stay cocked.
- Push the thumb safety (safety lock) off, pull the trigger and use the grip safety. The hammer should release.
- Remove the magazine.
- The mag safety is active, disengage thumb and grip safety, the pistol is not ready for firing.
- Insert the magazine. Disengage other safeties. The pistol is ready for firing.

### **Check the hammer safety catch**

- Pull the hammer backwards slowly, without touching the trigger.
- You should hear a “click” when the sear catches into the safety catch.
- Pull the trigger.
- The hammer should not release.



Fig. 1: Grip safety is activated

## **D-06.6: The Magazine and the outside condition of the pistol**

- Check if there is any dirt or damage on the magazine body (lips and bottom).
- Check the mobility and springing of the follower.
- Check the easy insert of the magazine into the receiver.
- Check the correct catch and unlatch of the magazine.
- Outside condition of the pistol
- Check if there is any dirt or damage with the grips and the disassembling-lever.
- Check if front sight, rear sight and grips are fastened tightly.

## **D-07: Maintenance**

<b>Part / Fault</b>	<b>Possible cause of fault / defect</b>	<b>Possible fault / defect removal</b>
<b>Ammunition feed: No round chambered.</b>	<b>Magazine not properly inserted, Chamber or breech face dirty or deformed</b>	<b>Insert magazine properly or replace it Clean or if deformed send for repair</b>
<b>Slide: Slide does not close properly.</b>	<b>Gun or rounds dirty or too heavily greased Weak recoil spring Pistol is defective</b>	<b>Strip, clean and lubricate pistol. Clean or replace ammunition Replace recoil spring Repair by manufacturer.</b>
<b>Case ejection: Spent case stuck in chamber or jams in ejection port</b>	<b>Recoil insufficient because of fouling.  Under loaded ammunition.  Pistol is defective</b>	<b>Strip, clean and lubricate pistol.  Replace ammunition.  Repair by manufacturer.</b>
<b>Misfire: Hammer strikes, but no discharge</b>	<b>Firing pin sticks in its guide. Slide not fully in Battery  Defective ammunition  Pistol is defective</b>	<b>Strip, clean and lubricate pistol. Have gun checked by warranty repair /factory.  Manually cycle slide to chamber New round.  Repair by manufacturer.</b>

## D-07.1: Shipping the pistol to manufacturer

### Warning

- Familiarize yourself fully with local legislation governing the shipping and transportation of firearms.

### *Procedure*

1. Contact American Tactical Imports at [customerservice@americantactical.us](mailto:customerservice@americantactical.us) to receive a return tag & RA#. Returns will be **REFUSED** without this tag and RA# on the package.
2. Check the gun to ensure that it is unloaded and decocked.
3. Pack the gun well (if possible in its original packaging) to prevent damage in transit.
4. Use an additional covering box for the original packaging.
5. Do not include, telescopic sights, scope mounts or other accessories in the shipment.
6. Enclose a letter stating the following:
  - Your full name
  - Your full address (mention street, not P.O. Box)
  - Your daytime telephone number
  - Detailed description of the problem encountered or the service work to be performed.
7. Send the gun properly insured and carriage-paid (packages without correct postage will not be accepted)

## **D-08: Accessories**

Wooden grips (walnut)

Speedsec Holster

Speemag Holster

Speedrigs

Optics

Silencer Adapter

Mounts and much more, you find under [www.gsg-guns.com](http://www.gsg-guns.com)

## **D-09: Disposal**

- Strictly observe any current national legislation governing the disposal of handguns.
- Provided this is not contrary to current national legislation, we recommend shipping the gun to one of the addresses listed under Sect. **D-07.1** for disposal.
- When shipping the gun, strictly observe the instructions listed under Sect. **D-07.1**.

## **D-10: Spare part list**

Essential information when ordering spare parts

- Pistol Model (caliber, designation)
- Pistol number
- Part number
- Part description
- In USA: [www.americantactical.us](http://www.americantactical.us)

# Sparepartlist Part I

Pos.-No.	Standard No.	German Description	English Description
1	409.40.01.1	Verschluss	Slide
2	411.20.51.0	Griffstück ADOPS	Receiver ADOPS
3	411.20.38.0	Verschlussfanghebel	Slide Stop
4	411.20.39.1	Bolzen für Laufbefestigung	Barrel Fixing Pin
5	411.60.01.0	Magazin	Magazine Tube
6	411.60.03.1	Zubringer	Feeder
7	411.60.04.1	Bolzen für Zubringer	Feeder Pin
8	411.60.08.1	Stift für Zubringer	Pin For Feeder
9	400.60.06.1	Magazinfeder	Magazine Spring
10	411.60.06.1	Magazinfederhalter	Magazine Spring Holder
11	411.60.02.1	Magazinschuh	Magazine Base
12	409.50.06.0	Korn 2	Front Sight 2
13	409.50.01.0	Kimme Grundkörper	Rear Sight Body
14	409.40.07.0	Verschlussblock	Slide bolt
15	411.40.14.0	Passkerbstift ø3 ähnlich DIN 1472	Pin ø3 Similar DIN 1472
16	409.30.0001.1	Laufblock	Barrel
17	409.40.02.1	Federführungsstange	Recoil Spring Guide
18	409.40.04.1	Druckfeder 0,6x5,2x83	Pressure Spring 0,6x5,2x83
19	409.40.03.1	Federführungshülse	Recoil Spring Guide Sleeve
20	444.50.09.3	Sicherungsscheibe DIN 6799	Lock Washer DIN 6799
21	411.50.06.0	Klemmblech	Plate
22	411.50.05.3	Gewindestift M3x5 DIN913	Grubscrew M3x5 DIN913
23	400.50.08.3	Kugel gelb	Globe Yellow
24	409.30.03.1	Mündungskappe	Muzzle Cap
25	411.30.04.3	Stift 2x8 DIN 1472	Pin 2x8 DIN 1472
26	411.30.03.0	Auswerferblech	Ejector
27	400.40.19.3	Stift 1,5x8 DIN 1472	Pin 1,5x8 DIN 1472
28	400.40.06.1	Auszieher	Extractor
29	400.40.23.1	Distanzblech	Distance Plate
30	400.40.21.1	Druckfeder 0,6x2,9x4,9	Pressure Spring 0,6x2,9x4,9
32	411.40.13.1	Druckfeder 0,35x2,3x12,5	Pressure Spring 0,35x2,3x12,5
33	411.40.07.1	Schlagbolzensicherung	Firing Pin Safety
34	407.20.40.3	Stift 2,5x16 DIN 6325	Pin 2,5x16 DIN 6325
35	411.40.05.0	Schlagbolzen	Firing Pin
36	411.40.10.1	Druckfeder 0,67x3,81x18,3	Pressure Spring 0,67x3,81x18,3
37	411.20.26.1	Bolzen für Verschlussfanghebel	Slide Stop Plunger
38	411.20.09.1	Druckfeder 0,35x2,3x22	Pressure Spring 0,35x2,3x22
39	411.20.27.1	Bolzen für Sicherungshebel	Safety Lock Plunger
40	411.20.13.1	Sicherungsfederhülse	Pluggen Tube
41	411.20.05.1	Einsatz für Griffstück	Inset for Receiver

# Sparepartlist Part II

Pos.-No.	Standard No.	German Description	English Description
42	411.20.11.1	Unterbrecher	Disconnecter
43	411.20.12.1	Fangklinke	Sear
44	411.20.07.0	Schlaghebel	Hammer
45	411.20.17.1	Auslösehebel	Release
46	411.20.16.1	Übersetzung für Schlagbolzensicherung	Transmission for Firing Pin Savety
47	411.20.10.0	Abzug	Trigger
48	411.20.22.1	Sicherungshebel rechts	Safety Lock Right
49	411.20.04.1	Handballen	Grip Savety
50	411.20.20.1	Sicherungshebel links	Safety Lock Left
51	411.20.08.1	Abzugfeder	Sear Spring
52	411.20.18.0	Schlagfedergehäuse	Mainspring Housing
53	411.20.28.1	Bolzen für Schlagfedergehäuse	Housing Pin
54	411.20.23.1	Gewindeinsatz für Griffstück	Grip Screw Bushing
55	411.20.44.1	Griffschale links	Left Grip
56	411.20.43.1	Griffschale rechts	Right Grip
57	411.20.24.1	Schraube für Griffhälften	Grip Screw
58	411.20.29.1	Bolzen für Schlaghebel	Hammer Pin
59	411.20.30.1	Bolzen für Fangklinke	Sear Pin
60	411.20.14.0	Magazinalteknopf	Magazine Catch
61	402.20.50.1	Druckfeder 0,5x2,9x18,5	Pressure Spring 0,5x2,9x18,5
62	411.20.25.0	Sperre für Magazinalteknopf	Magazine Catch Lock
63	411.20.40.1	Magazinsicherung	Magazine Safety
64	411.20.19.1	Federlagereinsatz	Housing Pin Retainer
65	402.20.17.1	Feder für Schlagstange	Hammer Spring
66	411.20.35.1	Schlagfederkappe	Mainspring Cap
67	411.20.49.1	Bolzen für Schlagfeder	Hammer Strut Pin
68	411.20.15.1	Schlagstange	Hammer Strut
69	400.20.43.3	Stift 2,5x7 DIN 1472	PIN 2,5x7 DIN 1472
70	409.40.08.3	Gewindestift M2x3 DIN913	Grubscrew M2x6 DIN913
71	411.20.53.0	Gewindestift M3x8 DIN913 tulfok	Set Screw M3x8 DIN 913
72	411.20.50.3	Passkerbstift DIN 1472 1,5x6	Half Length Taper-Grooved Dowel Pin Din 1472 1,5x6
73	409.40.05.1	Druckfeder 0,8x8,5x48,3	Pressure Spring 0,8x8,5x48,3
75	411.30.16.3	Schraube mit niedrigem Kopf DIN 7985 M3x10	Screw With Flat Head DIN 7985 M3x10
76	402.90.01.1	Pufferpatrone	Level Indicator (Dry Fire Cap)
77	402.40.26.1	Führungsbolzen	Firing Pin Spring Plunger
78	411.20.52.1	Picatinny Schiene GSG 1911	Picatinny Rail GSG 1911
79	402.20.69.3	Senkkopfschraube M2,5x6	Safety Spring Cap Screw
80	409.50.03.1	Stellschraube	Adjusting Screw
81	409.50.08.3	Stift Ø1,5x6 DIN6325	Pin Ø1,5x6 DIN6325
82	400.40.09.1	Feder - Sicherungsschieber	Spring - Safety Slide
83	409.50.02.0	Kimme Verstellung	Rear Sight Adjustment

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